

Astragal Bar Fitting Instructions

It is important that all frames are checked and inspected for fault or damage immediately after delivery. At this point, please check to ensure all individual astragal bars are present. It is important that TruFrame are notified of any issues prior to commencement of installation.

All opening window sashes will come pre-glazed with the bars permanently fixed into place. All door sashes and fixed lights will be temporarily glazed with the bars taped into the correct location. Deglaze and make sure all bars are marked and kept clean, dry and in order for installation. Do not attempt to apply astragal bars in damp or wet weather conditions.

1. Ensure the frame is installed plumb, level and square.
2. Remove any swarf or other debris off the glass, particularly in the immediate vicinity of the gasket seal, prior to glazing.
3. Thoroughly clean the sealed unit using glass cleaner and make sure the residue has dried.
4. Wipe the area of glass where the bar is to be fitted with methylated spirit.
5. Peel the backing tape away from the bar by 50mm at each end and place the bar in the correct position. Once happy with the location, pull the backing tape out from between the glass and the bar and push down firmly into position.
6. Repeat this process until all astragal bars are fitted into the correct position.
7. Use a suitable non-marking rubber roller to apply uniform pressure down the length of each astragal bar to ensure firm adhesion to the glass.

Please note that failure to comply with any of the above instructions will invalidate your product guarantee.